BELIEVE IT OR NOT.
When you look at most metal roofs on the market today, you’re looking at systems that rely on technology that’s over 30 years old. It’s a fact that the design of existing standing seam roof systems has not been fundamentally upgraded since 1969 – when assumptions about wind resistance and expected roof performance were severely underestimated compared to what we know today.

OUR SYSTEM IS DIFFERENT.
We’ve used the latest technology available to develop a metal roof system that’s designed for tomorrow – with components and techniques that outperform others by specifically addressing current and anticipated building codes and roofing requirements.

With steel panels that are designed to last, innovative clips that add stability while allowing for thermal expansion and contraction, and a patented seaming system that’s designed to handle even the most stringent uplift requirements – our system truly is above and beyond the rest.

Proof of this superior performance can be found by reviewing our FM Class 1-90 listing, UL 580 Class 90 listing and ASTM test results (shown on the back of this brochure).

Inland Buildings, a leading manufacturer of pre-engineered metal buildings, is proud to offer the TS-324 roof system to its customers. This product will meet or exceed your expectations.

Inland Buildings believes exceptional fabrication along with the new technological breakthroughs in developing our Standing Seam System will make you an industry leader.

We urge you to take advantage of the latest technologies with a roof system that’s designed for tomorrow.

The ease of erectibility, dependable performance and cost efficiency make this system superior to its competition.

For more information about the TS-324 roof system and how you can provide your builders and erectors with the most technologically advanced roof system available, contact Inland Buildings today.

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1.800.438.1606
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The following recognized certifications and listings have been earned:

- Underwriters Laboratories UL-90 Classification Construction No. 552
- Factory Mutual Class 1-90 Listing
- Corps of Engineers CEGS 07416 Uplift Test
- ASTM E 1592 Uplift Test (three tests each span each gauge)
- ASTM E 1680 Air Infiltration
- ASTM E 1646 Water Leakage

The TS-324™ panel system technology has been tested and certified by independent laboratory agencies and specifications and achieved the loads and uplifts shown below.

Inland Buildings TS-324 roof system and its components are covered by US Patent numbers 5,692,352 - 5,737,894 - 6,301,853 B1 and other patents pending.©2009 Inland Buildings

UL Listing Panel Width Panel Gauge Seam Type Purlin Gauge Purlin Spacing

<table>
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<tr>
<th>UL Listing</th>
<th>Panel Width</th>
<th>Panel Gauge</th>
<th>Seam Type</th>
<th>Purlin Gauge</th>
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<td>All Seam Types</td>
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INLAND BUILDINGS
SERIOUS PERFORMANCE THROUGH SUPERIOR DESIGN
INTRODUCING A NEW AGE OF STANDING SEAM METAL ROOFING ABOVE AND BEYOND THE REST

INLAND BUILDINGS

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BRS TS-324 Brochure Revision Jan 09_C1.indd   2
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INLAND BUILDINGS
A METAL ROOF IS ONLY AS GOOD AS THE SEAMS THAT HOLD IT TOGETHER.

Recent changes in wind uplift resistance requirements and testing methods have called for a new approach to roof performance.

And while other manufacturers continue to react to these changes by retrofitting their existing roof systems with "band-aid" solutions, we have instead, in today's most advanced panel and technology that has specifically designed to meet and exceed these new requirements.

The breakthrough technology behind our seaming system is the reason why our metal roof is the best in its class for performance.

Our patented seam -- utilizing the TS-324 panel system technology -- provides superior wind and weather protection under all roof loading conditions, the seam geometry and seaming methods to virtually assure that your installed roof will perform as it was designed at minimum cost.

During installation, the first of the seam hooks engages automatically, locking the panels and the roof structure together.

The QuadLok® seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 56 psf.

1. Provides superior water resistance than conventional "double lock" seams by isolating the seam sealant from dislodgment or separation during severe wind loading.
2. Is the only seam in the market to use the 26" x 30" seam, which structurally isolates the roof from the wind resistance testing by placing load resisting bends between the seam and clip hook and the shears of panel deflection.
3. The 26" x 30" also provides the ability to easily seam the entire area of the roof when conducting electrical seaming. The QuadLok seam will provide an allowable wind uplift loading of 56 psf.

The QuadLokTM seam, accomplished by seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 56 psf.

1. Is the only seam in the market to use the 26" x 30" seam, which structurally isolates the roof from the wind resistance testing by placing load resisting bends between the seam and clip hook and the shears of panel deflection.
2. Provides superior water resistance than conventional "double lock" seams by isolating the seam sealant from dislodgment or separation during severe wind loading.
3. The QuadLokTM seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 56 psf.

The RollLokTM seam is accomplished by easily and reliably hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 32 psf.

1. Provides superior water resistance than conventional "double lock" seams by isolating the seam sealant from dislodgment or separation during severe wind loading.
2. Is the only seam in the market to use the 26" x 30" seam, which structurally isolates the roof from the wind resistance testing by placing load resisting bends between the seam and clip hook and the shears of panel deflection.
3. The RollLokTM seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 32 psf.

The TripleLokTM seam

1. Provides superior water resistance than conventional "double lock" seams by isolating the seam sealant from dislodgment or separation during severe wind loading.
2. Is the only seam in the market to use the 26" x 30" seam, which structurally isolates the roof from the wind resistance testing by placing load resisting bends between the seam and clip hook and the shears of panel deflection.
3. The TripleLokTM seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 32 psf.

The QuadLokTM seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 56 psf.

1. Provides superior water resistance than conventional "double lock" seams by isolating the seam sealant from dislodgment or separation during severe wind loading.
2. Is the only seam in the market to use the 26" x 30" seam, which structurally isolates the roof from the wind resistance testing by placing load resisting bends between the seam and clip hook and the shears of panel deflection.
3. The QuadLokTM seam is accomplished by easily and quickly hand seaming the entire seam at each clip. This will provide an allowable wind uplift loading of 56 psf.

Bottom-Line Result:

In almost every case, your entire roofing system is accomplished with one consistent panel spacing, one panel size, and one clip throughout.

Easy, reliable & cost-efficient.
A METAL ROOF IS ONLY AS GOOD AS THE SEAMS THAT HOLD IT TOGETHER.

Recent changes in wind uplift resistance requirements and testing methods have called for a new approach to roof performance.

So while other manufacturers continue to react to these changes by adding their existing roof systems with "harden-up" solutions, we have invested in a totally new patented method and technology that is specifically designed to meet and exceed these new requirements. The breakthrough technology behind our seaming system is the reason why our metal roof is the best in its class for performance, variability, and cost efficiency.

Our proven, patented seam – utilizing the TS-324™ panel system technology – provides superior wind and weather protection under all roofloading conditions, the seam geometry and seaming methods to virtually assure that your installed roof will perform as it was designed at minimum cost.

During installation, the first of the seam hooks engages automatically, locking the panel or is removed by the operator.

The patented TS-324™ panel system technology offers considerable benefits to the roof installer, contractor and building owner. All three parties will benefit from TS-324’s assured performance and on-schedule completion.

Assured performance & on-schedule completion with TS-324 technology

The TS-324 roof system with TS-324 panel system technology eliminates the need to run a seam-sealing machine on the roof to maintain the perimeter and make the roof wind tight. This results in a lower overall cost for both materials and installation labor.

Assured code approval and the lowest insurance rates with TS-324’s outstanding credentials

The TS-324 roof system has the ability to resist extreme roof wind loads in high wind coastal areas simply by selecting the appropriate seaming method to meet the uplift load for that area. This results in a lower overall cost for both materials and installation labor.

Highest roof value through “zoneability”

The TS-324 roof system with TS-324 panel system technology eliminates the need to run a seam-sealing machine on the roof to maintain the perimeter and make the roof wind tight. This results in a lower overall cost for both materials and installation labor.

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IT ALL BEGINS WITH A REVOLUTIONARY SEAM...

THE PATENTED TRIPLELOCK SEAM

...AND ITS COMPANION DESIGN FEATURES

The QuadLokTM seam is only required in extremely high wind areas such as coastal regions. This seam is accomplished by seaming the entire seam simultaneously with an electrical seamer. This seam will provide an allowable wind uplift loading of 56 psf.*

1. It’s the only seam in the market to use the 20° and 30° seam, which: * isolates the seamer from the roof surface by placing load resisting bends between the seam and clip hook and the roof deck; * virtually assures that the seamer is in contact with the roof deck; and * assures a wind resistant seam through the life of the roof.

2. Fast and fool-proof installation: all that is required is one simple rotation of the hand seamer at each clip to lock the panel to the roof structurals.

3. It can be installed faster than snap-together seams.

4. It can be installed at any time after the roof panels have been laid.

5. Assured performance & on-schedule completion with TS-324 technology

The patented TS-324 panel system technology offers considerable benefits to the roof installer, contractor and building owner. All three parties will benefit from TS-324’s dependability and cost efficiency.

Assured code approval and the lowest insurance rates with TS-324’s outstanding credentials

Assured performance & on-schedule completion with TS-324 technology

The TS-324 roof system with TS-324 panel system technology eliminates the need to run an electric seaming machine at the job site. All the seaming is accomplished by seaming the entire seam simultaneously with an electrical seamer. The QuadLokTM seam is only required in extremely high wind areas such as coastal regions. This seam will provide an allowable wind uplift loading of 56 psf.*

Accordance with various building codes & local authorities

The TS-324 roof system has the ability to withstand severe wind loads that most other roof systems require to meet the zone III uplift loads.

Accordance with various building codes & local authorities

The QuadLokTM seam is the only seam on the market that provides higher uplift resistance with 24 gauge panels than all other roof systems using 22 gauge panels.

IT ALL BEGINS WITH A REVOLUTIONARY SEAM...

Standard industry wind tunnel tests on various roof configurations have shown that the wind loading on a roof can be divided into three zones:

Zone I: LOWEST LOAD – main field of the roof (about 80% of total roof surface)

Zone II: MEDIUM LOAD – perimeter conditions of roofs in high wind coastal locations can resist wind loads without exterior clamps and brackets that most other roof systems require to meet the zone III uplift loads.

Zone III: HIGHEST LOAD – at each corner of the roof (about 5% of total roof surface)

By using the QuadLokTM seam, the perimeter conditions of roofs in high wind coastal locations can resist wind loads without exterior clamps and brackets that most other roof systems require to meet the zone III uplift loads.

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Assured performance & on-schedule completion with TS-324 technology

The TS-324 roof system with TS-324 panel system technology eliminates the need to run an electric seaming machine at the job site. All the seaming is accomplished by seaming the entire seam simultaneously with an electrical seamer. The QuadLokTM seam is only required in extremely high wind areas such as coastal regions. This seam will provide an allowable wind uplift loading of 56 psf.*

* When seamed with a 24 gauge panel over 7'0" purlin spacing, a 32 gauge panel over 5'0" purlin spacing, or a 24 gauge panel over 5'0" purlin spacing.

Bottom-Line Result:

In almost every case, your entire roofing system is accomplished with one consistent purlin spacing, one panel size, and one clip throughout...

Easy, reliable & cost-efficient.
BELIEVE IT OR NOT.
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The TS-324™ panel system technology has been tested and verified by independent building agencies and laboratories and adhered the loads and loadings shown below.

Underwriters Laboratories Inc., Corning, NY, Underwriters Laboratories UL-90 Classification Construction No. 552, 552A, 552B

UL-90 24” 24 ga. All Seam Types 16 ga. 5’0”

Factory Mutual E-4477 Uplift Test Results

TS-324 roof with TripleLok or QuadLok Seam

ASTM E 1592 Uplift Test Results

TS-324 roof with TripleLok Seam

ASTM E 1646 Water Leakage all seams 24” wide panels = None at 12 psf

ASTM E 1680 Air Infiltration all seams 24” wide panels = 0.0005 cFM/sq.ft

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